

The 500-Series ½-inch pitch belt offers the smallest pitch available in the market. This pitch makes this belt very suitable for handling small or unstable products requiring small inline transfers, such as infeed conveyors of packaging equipment and can manufacturing. As a standard the belts are supplied in low friction acetal.

### Features

- Perfect product handling due to very small pitch ensuring smooth operation and low friction acetal.
- The small 12.7 mm pitch reduces chordal action and permits the use of small or no dead plates at inline transfers.
- Rounded outside edges for better side transfers and improved product handling.
- Pin retention system with clips allows easy pin access for installation and maintenance.



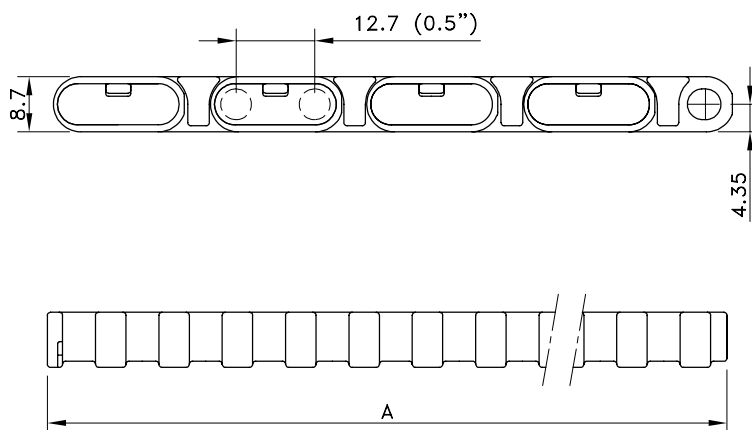
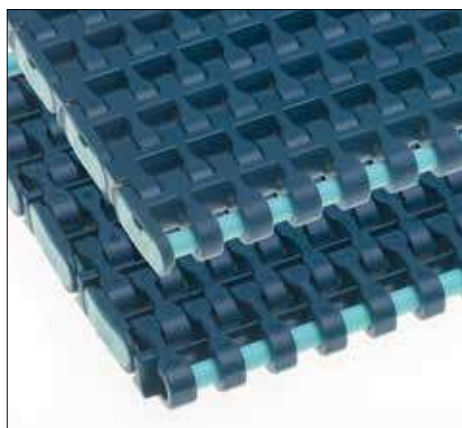
Conveyor with 500 belt.

Programme	
500 Flush Grid	16% Open area; this guarantees optimum water- and airflow and allows pollution to fall through and maintain a clean contact surface between products and the belt; suitable for amongst others can making and can processing
Positrack	Small lugs on one or both sides of the belt, to ensure a superior guiding of the belt even on long conveyors and at side transfers. Positrack is also recommended on 85 mm wide single track belt executions



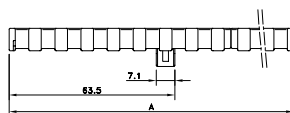
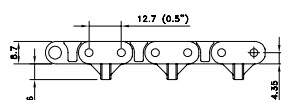
Conveyor with 500 belt.

## Flush Grid 500



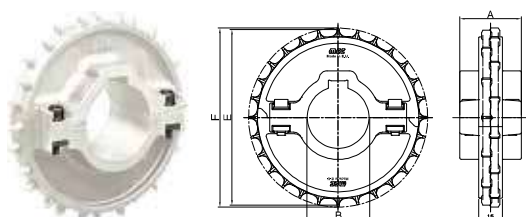
Assembly	Belt Type	Code Number*	Temperature range °C		Working Load (max)	Weight	Backflex Radius (min.)
			Dry	Wet	N/m (21°C)	kg/m²	mm
XLG-Acetal With Polypropylene Pins							
STANDARD	FG 500 XLG	857.40.xx	4 to 80	4 to 65	13000	6.00	8
POSITRACK LEFT	FGP 500 XLG	874.05.xx					
POSITRACK RIGHT	FGP 500 XLG	874.06.xx					
POSITRACK TWO SIDES	FGP 500 XLG	874.04.xx					

\* In code numbers xx corresponds with the belt width (A), starting with 10 for 85 mm, 11 for 170 mm and so on in steps of 85 mm.  
See page 208 for all code numbers. Cut to width options upon request.

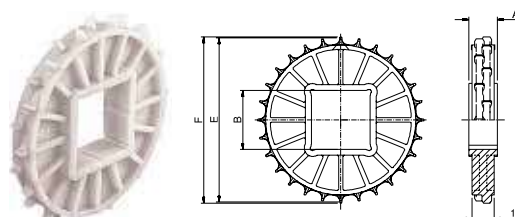


Left: Flush Grid 500 Belt With Positrack  
Right: Positrack

## Split Sprockets



## Classic Sprockets



Sprocket Type	Code Number	Number of Teeth	Bore	Pitch Diameter	Outside Diameter	Hub Width
			B	E	F	A
			mm/inch	mm	mm	mm
Round Bores						
SSW 500 28-30	899.14.17	28	30 mm	113.4	113.4	39
SSW 500 28-40	899.14.11	28	40 mm			
SSW 500 28-1½	899.14.31	28	1.5"			
Square bores						
SSW 500 28-40x40	899.14.21	28	40 mm	113.4	113.4	39
SSW 500 28-1½ x1½	899.14.41	28	1.5"			
Classic sprockets						
Round Bores						
CS 500 16-25	895.26.16	16	25 mm	65.2	65.2	20
CS 500 16-30	895.26.17	16	30 mm			
CS 500 28-25	895.24.16	28	25 mm	113.4	113.4	
CS 500 28-30	895.24.17	28	30 mm			
CS 500 28-40	895.24.11	28	40 mm			
CS 500 28-1½	895.24.41	28	1.5"			
CS 500 38-40	895.20.11	38	40 mm	153.8	153.1	
Square Bores						
CS 500 28-40x40	895.24.21	28	40 mm	113.4	113.4	20
CS 500 28-60x60	895.24.28	28	60 mm			